

Date: Monday, 27/04/2009 12:53:49 PM
User: Julie Dawson

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : SADDLE KIT FOR D206-642-512 |
| Job Number : 47543 | |
| Estimate Number : 12894 | |
| P.O. Number : | Part Number : K642 512 |
| This Issue : 27/04/2009 S.O. No. : | Drawing Number : N/A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SKIDTUBES | Drawing Revision : N/A |
| Previous Run : 47029 | Material : |
| Written By : | Due Date : 10/05/2009 Qty: 2 Um: Each |
| Checked & Approved By : <u>JUD 09.04.27</u> | |
| Comment : Est Rev:A 05.06.07 new issue EC | |
| Est. Rev.B 05.02.08, Per ECN1080P | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: Create White labels per PPP K642-512 CHG003

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

| | | |
|-----|------------|------------------|
| 3.0 | D206648013 | GHW Modification |
|-----|------------|------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| | | |
|-----------------|-------------|-------|
| Qty Part Number | Description | Batch |
| 1 D206-648-013 | GHW Kit | 47773 |

| | | |
|-----|-------|---------|
| 4.0 | D2652 | Bushing |
|-----|-------|---------|



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

| | | |
|-----------------|-------------|---------|
| Qty Part Number | Description | Batch |
| 16 D2652 | Bushing | B166008 |

| | | |
|-----|-------|-----------|
| 5.0 | D2712 | Set Screw |
|-----|-------|-----------|



Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

| | | |
|-----------------|-------------|-------|
| Qty Part Number | Description | Batch |
| 10 D2712 | Set Screw | 45247 |

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 47543

Part Number: K642 512

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D29322 Saddle RH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description
1 D2932-2 Saddle

Batch

47568

SS 09/05/14 (x2)

7.0 D29332 Saddle RH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description
1 D2933-2 Saddle

Batch

B45321

SS 09/05/14 (x2)

8.0 D2934 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description
2 D2934 Saddle Spacer

Batch

B44296

SS 09/05/14 (x2)

9.0 D2935 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description
2 D2935 Saddle Spacer

Batch

B47948 x2
B44553

SS 09/05/20 (x2)
SS 09/05/14 (x2)

10.0 D29382 Saddle RH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description
1 D2938-2 Saddle

Batch

44553

SS 09/05/14 (x2)

11.0 D29392 Saddle RH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description
1 D2939-2 Saddle

Batch

43412

SS 09/05/14 (x2)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 47543

Part Number: K642 512

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|--------|--------|
| 12.0 | D33963 | Spacer |
|------|--------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

| Qty Part Number | Description | Batch |
|-----------------|-------------|-------|
| 2 D3396-3 | Spacer | |

45667

SS 09/05/14 (E)

| | | |
|------|----------|----------|
| 13.0 | D3407043 | Tow Ring |
|------|----------|----------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty Part Number | Description | Batch |
|-----------------|-------------|-------|
| 1 D3407-043 | Tow Ring | |

44578

SS 09/05/14 (E)

| | | |
|------|--------|--------|
| 14.0 | D34561 | Washer |
|------|--------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty Part Number | Description | Batch |
|-----------------|-------------|-------|
| 1 D3456-1 | Washer | |

46752

SS 09/05/14 (E)

| | | |
|------|--------|--------|
| 15.0 | D34571 | Washer |
|------|--------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

| Qty Part Number | Description | Batch |
|-----------------|-------------|-------|
| 2 D3457-1 | Washer | |

44793

SS 09/05/14 (E)

| | | |
|------|---------|------|
| 16.0 | AN3C35A | BOLT |
|------|---------|------|



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

| Qty Part Number | Description | Batch |
|-----------------|-------------|-------|
| 3 AN3C35A | Bolt | |

M109323

SS 09/05/14 (E)

| | | |
|------|---------|------|
| 17.0 | AN3C36A | BOLT |
|------|---------|------|



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick:

| Qty Part Number | Description | Batch |
|-----------------|-------------|-------|
| 9 AN3C36A | Bolt | |

M109771

SS 09/05/14 (E)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 47543

Part Number: K642 512

Job Number:



Seq. #: Machine Or Operation: Description :

18.0 AN3C41A BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3C41A

Bolt

M108409

SS 09/05/14 (X2)

19.0 AN4C6A Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 AN4C6A

Bolt

M111295

SS 09/05/14 (X2)

20.0 AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN5C11A

Bolt

M110847

SS 09/05/14 (X2)

21.0 AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C12A

Bolt

M107328

SS 09/05/14 (X2)

22.0 AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C13A

Bolt

M107800

SS 09/05/14 (X2)

23.0 AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C15A

Bolt

M109148

SS 09/05/14 (X2)

Monday, 27/04/2009 12:53:50 PM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 47543

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M167463

SS 09/05/14 (X2)

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M110342

SS 09/05/14 (X2)

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M107551

SS 09/05/14 (X2)

27.0

AN960C10L



washer

Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M111668

SS 09/05/14 (X2)

28.0

AN960C416L



WASHER

Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C416L

Washer

M111359

SS 09/05/14 (X2)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 47543

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

M110139

SS 09/05/14 (X2)

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

M111383

SS 09/05/14 (X2)

31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 26.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M111295

SS 09/05/14 (X2)

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5Nut

M110180

SS 09/05/14 (X2)

33.0

D36721

Phenolic Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

PHENOLIC WASHER

B47628

SS 09/05/14 (X2)

34.0

D36723

Phenolic Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

PHENOLIC WASHER

B47623

SS 09/05/14 (X2)

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Job Number: 47543

Part Number: K642 512

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|--------|-----------------|
| 35.0 | D36725 | Phenolic Washer |
|------|--------|-----------------|



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

PHENOLIC WASHER

B44679

SS 09/05/14

| | | |
|------|--------|-----------------|
| 36.0 | D36727 | Phenolic Washer |
|------|--------|-----------------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

PHENOLIC WASHER

B35522

SS 09/05/14

| | | |
|------|-----|------------------------------------|
| 37.0 | QC4 | INSPECT 100% KITS FOR COMPLETENESS |
|------|-----|------------------------------------|



Comment: INSPECT 100% KITS FOR COMPLETENESS

47543 x8
20505.20
in a box

| | | |
|------|-------------|-----------------------|
| 38.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|------|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K642-512 CHG003

Location:

4/5/21

| | | |
|------|------|------------------------------|
| 39.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|------|------|------------------------------|



Comment: FINAL INSPECTION/W/O RELEASE

09/05/22

Job Completion



MF
09-05-21